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# Manipulating Crystallization Via ZrO<sub>2</sub> Control in Na<sub>2</sub>O-Al<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub> Transparent Nanocrystalline Glass-ceramic

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## Abstract

How to prepare excellent NAS transparent nanocrystalline glass-ceramic remains a challenge, in terms of transmittance, bulk sample, mechanical properties, and other aspects. In this study, we used P<sub>2</sub>O<sub>5</sub> and ZrO<sub>2</sub> as mixed nucleating agents, focusing on studying the crystallization process. The presence of ZrO<sub>2</sub> separates the crystallization of nepheline and carnegieite crystals. At the same time, a diffusion barrier was formed and the crystal size was limited. We have prepared transparent nanocrystalline glass-ceramics with high optical transmittance of 91%. The hardness of glass-ceramic has a significant increase of compared to untreated glass, increased from 5.18 GPa to 7.15 GPa (increased by 38%). By regulating the crystallization of NAS glass through Zr, the crystal type and size were effectively controlled, which is prerequisite for high mechanical properties and transparency. We hope that this work can provide new ideas and methods for the preparation of transparent NAS glass-ceramics.

**Keywords:** Transparent glass ceramic, Crystallization

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